

Work Order ID 53197

October 26, 2009 12:26:51 PM



Page 1

Item ID: D350-607-041

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

PL

Date:

09-10-26

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-041 CHG008

HJ for BG 09/11/11

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/11/9 10 SL

120

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D350-607

Seal support gusset seam with white sikaflex-291

Batch: *M112891*

Expiry date: *10/20*

BL 09-11-10 ①

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Item ID: D350-607-041

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*****Ensure label for weight capacity is correct*****

1 _____ 10/31/10

140

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/11/11 SP 10

150

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

So 09/11/11 1 10

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Item ID: D350-607-041

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

160

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-041
Location: REV 1610/26/09

170

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/11/11
MF
09-11-11

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K607-041 		Manufactured	No			140	Each	2.0000	1.0000			
Kit Basket D350-607-041												

53507 Rcy/11/11 (1)

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
PK	2	
51603	2	

D2221RevH

Manufactured No

350 Basket Base

D2512RevE

Manufactured No

Basket Lid 205/350

D2022=101RevN/A

Manufactured No

Spacer

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST504	583	
45885	383	
50746	100	
52325	100	

BK 09-11-10

BK 09-11-10

glt/g se

2x58

Picklist Print

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2258-200RevC		Manufactured	No			110	Each	11.0000	1.0000			
												
Placard 2001b												

9/11/9 SO

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
48350	11	


1x SO

D2332-041RevC1		Manufactured	No			110	Each	18.0000	1.0000			
												
Lid Prop Assembly 6.69" long												

9/11/9 SO

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
572	18	
51969	18	

1x SO

D2530RevB		Manufactured	No			110	Each	13.0000	1.0000			
												
Handle Weldment												

9/11/9 SO

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3	
51124	3	
Main Warehouse		
ST506	10	
52280	10	

1x SO

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH



Start Date: 26/10/2009

Required Date: 04/11/2009



Start Qty: 1.00

Required Qty: 1.00


Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2535RevA/  Spring		Manufactured	No			110	Each	54.0000	2.0000		9/11/09 SP	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	54	
46580	54	

D2537RevA/  Bushing		Manufactured	No			110	Each	5.0000	2.0000		9/11/09 SP	
--	--	--------------	----	--	--	-----	------	--------	--------	---	------------	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	5	
48532	5	

D2728-3RevB  Dart Logo label		Manufactured	No			110	Each	0.0000	2.0000		52994 SP	
---	--	--------------	----	--	--	-----	------	--------	--------	---	----------	--

D2931RevA  Bumper		Manufactured	No			110	Each	961.0000	2.0000		9/11/09 SP	
--	--	--------------	----	--	--	-----	------	----------	--------	---	------------	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	961	
46064	961	

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Parent Item: D350-607-041RevF



Parent Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-16A 		Purchased	No			110	Each	95.0000	2.0000			
Bolt												

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST	95	
----	----	--

111965	95	
--------	----	--

AN4-7A 		Purchased	No			110	Each	250.0000	2.0000			
Bolt												

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST	250	
----	-----	--

111668	1	
--------	---	--

112385	7	
--------	---	--

112794	142	
--------	-----	--

112933	100	
--------	-----	--

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-22A



Bolt

Purchased

No

110

Each

291.0000

1.0000



9/11/9 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

291

104937

8

107715

5

108483

78

111965

200

1x SP

AN4-24A



Bolt

Purchased

No

110

Each

52.0000

1.0000



9/11/9 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

52

112082

2

112641

50

1x SP

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-17A  Bolt		Purchased	No			110	Each	106.0000	4.0000			

9/11/9 50

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	106	
102140	4	
107939	2	
110625	2	
111965	4	
112314	44	
112385	50	

4x50

AN960JD8


Washer

Purchased

No

110

Each

1,685.000 2.0000

9/11/9 50

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1685	
107091	9	
108335	11	
110382	48	
110917	3	
111578	314	
112314	500	
112385	800	

2x50

Picklist Print

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009


Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer		Purchased	No			110	Each	4,731.000	2.0000		9/11/9	SO

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4731	
108161	521	
110523	340	
111279	101	
111916	482	
112314	3287	
16941	0	

AN960JD416L  Washer		Purchased	No			110	Each	876.0000	2.0000		9/11/9	SO
--	--	-----------	----	--	--	-----	------	----------	--------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	876	
107008	54	
108138	4	
108583	42	
110153	376	
112492	400	

Picklist Print

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Work Order ID: 53197



Parent Item: D350-607-041RevF



Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516  Washer		Purchased	No			110	Each	1,579.000	4.0000			



9/11/9 SK

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1579	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	165	
112828	500	

4x50

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN970-4  Washer		Purchased	No			110	Each	457.0000	4.0000		9/11/9 SP	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	457	
104885	3	
107242	3	
107715	1	
108077	2	
108377	19	
111724	3	
112082	5	
112794	21	
112933	100	4xSP
112991	300	

MS20600-AD4W3

Purchased

No

110

Each

2,539.000 2.0000



Cherry Rivets

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2539	
102929	37	
104715	10	
106375	524	2xSP
107939	1000	
111636	968	

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Work Order ID: 53197

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH



Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3  Nut		Purchased	No			110	Each	3,383.000	2.0000		9/11/9	SL

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3383	
110844	32	
111274	35	
111668	816	
112314	2000	
112385	500	

5 x SL

MS21042L4



Nut

Purchased

No

110

Each

5,978.000 4.0000



9/11/9 SL

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5978	
110507	184	
111827	5785	
112314	9	
15924	0	

4 x SL

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Work Order ID: 53197



Parent Item: D350-607-041RevF



Parent Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5 		Purchased	No			110	Each	1,077.000	4.0000		9/11/9	DS
Nut												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1077

110382

10

111127

4

111636

63

112314

1000

4x50

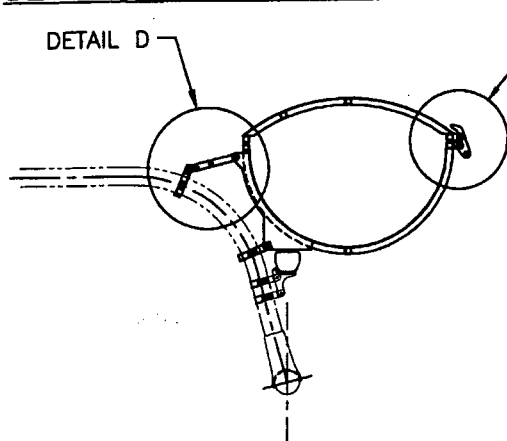
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SECTION A-A FRONT TUBE



SEE FIG. 25-5 FOR DETAILS

DETAIL D STRUT

D2324 STRUT

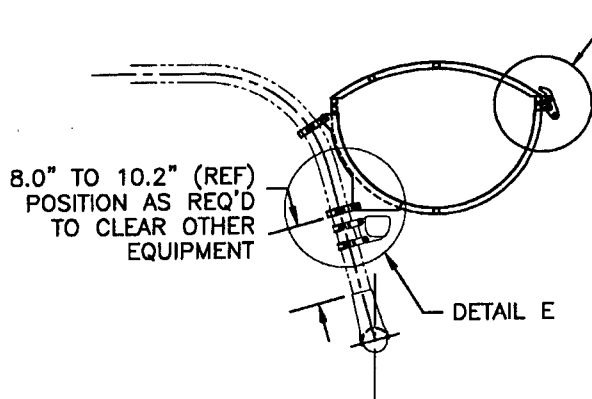
AN4-12A BOLT (1)
AN960JD416 WASHER (2)
MS21042L4 NUT (1)

D2230-1 LUG
D2230-3 CLAMP

D2856-400-720
ABRASION STRIP

0.13" (3mm)
GAP
AFT SIDE

SECTION B-B REAR TUBE



SEE FIG. 25-5 FOR DETAILS

DETAIL E CLAMP

0.13" (3mm) GAP
AFT SIDE

D2230-1 LUG
D2230-3 CLAMP
AN4-13A BOLT (2)
AN960JD416 WASHER (4)
MS21042L4 NUT (2)
(TYPICAL)

D2856-400-720
ABRASION STRIP

AN4-12A BOLT (1)
AN960JD416 WASHER (2)
MS21042L4 NUT (1)
(TYPICAL)

Figure 25-1 – High Skid Installation
(LH installation shown, RH opposite)

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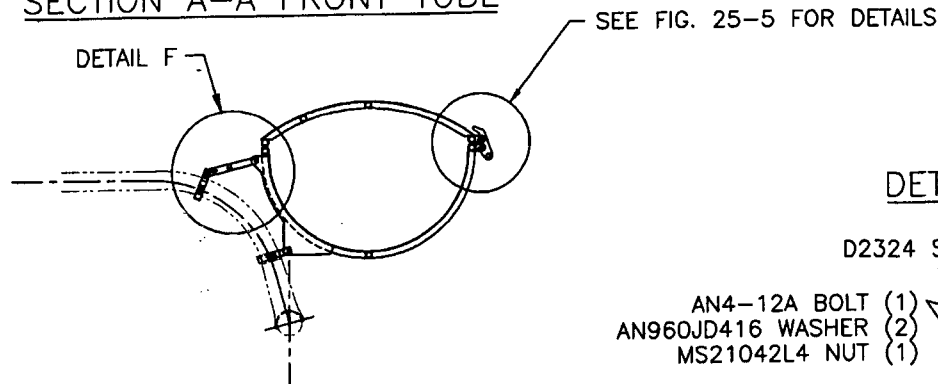
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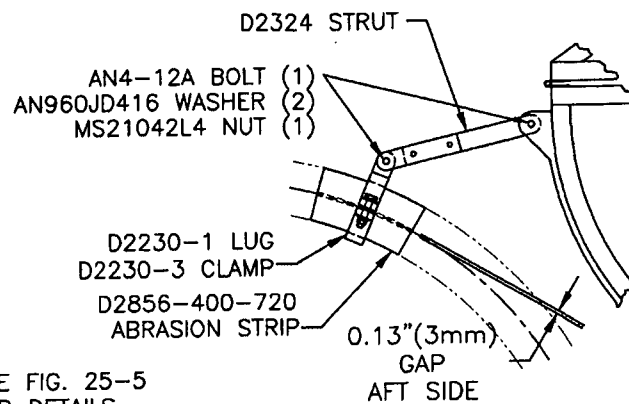
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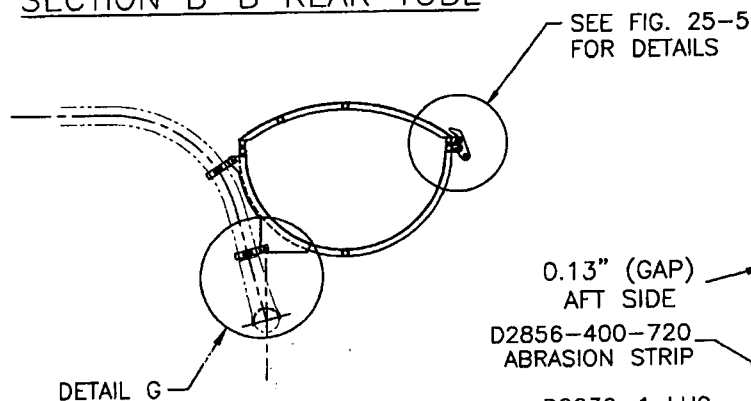
SECTION A-A FRONT TUBE



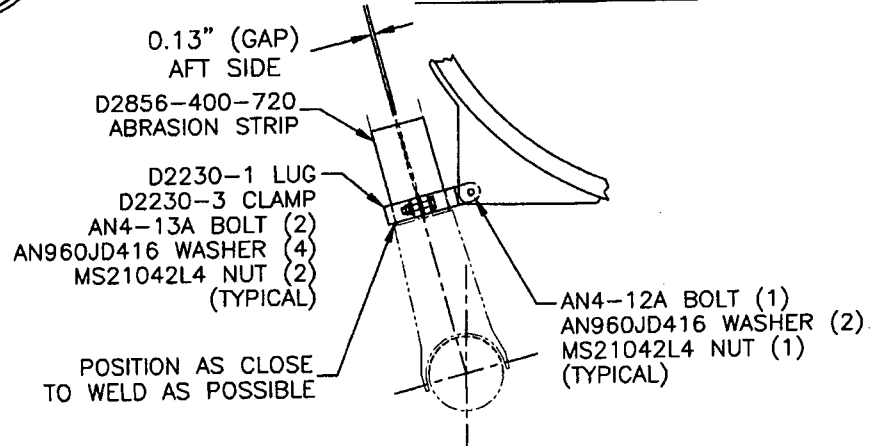
DETAIL F STRUT



SECTION B-B REAR TUBE



DETAIL G CLAMP



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Figure 25-2 – Low Skid Installation
(LH installation shown, RH opposite)

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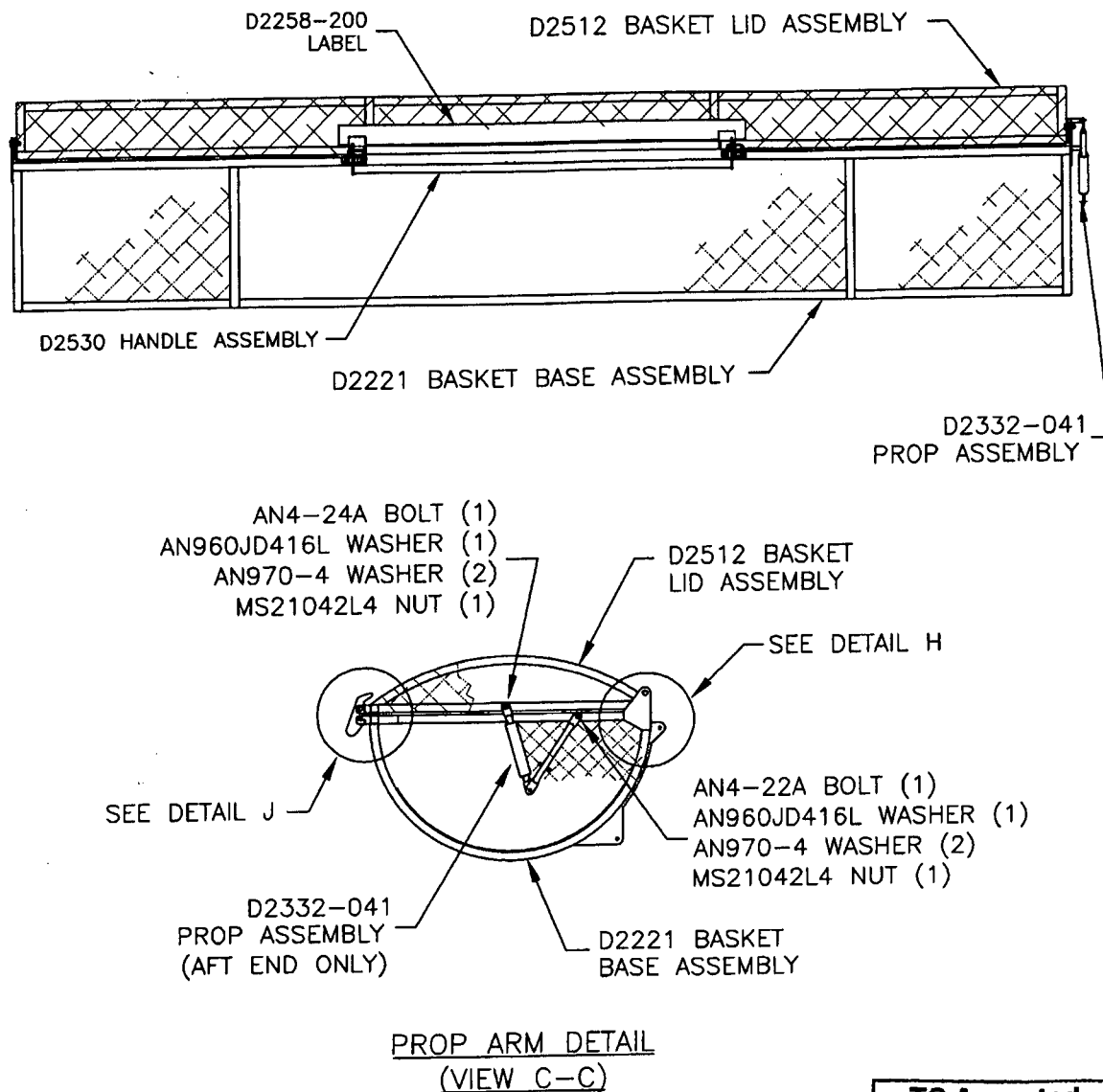
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Figure 25-3 – Basket Replacement Parts
(D350-607-041 Heli-Utility-Basket™)

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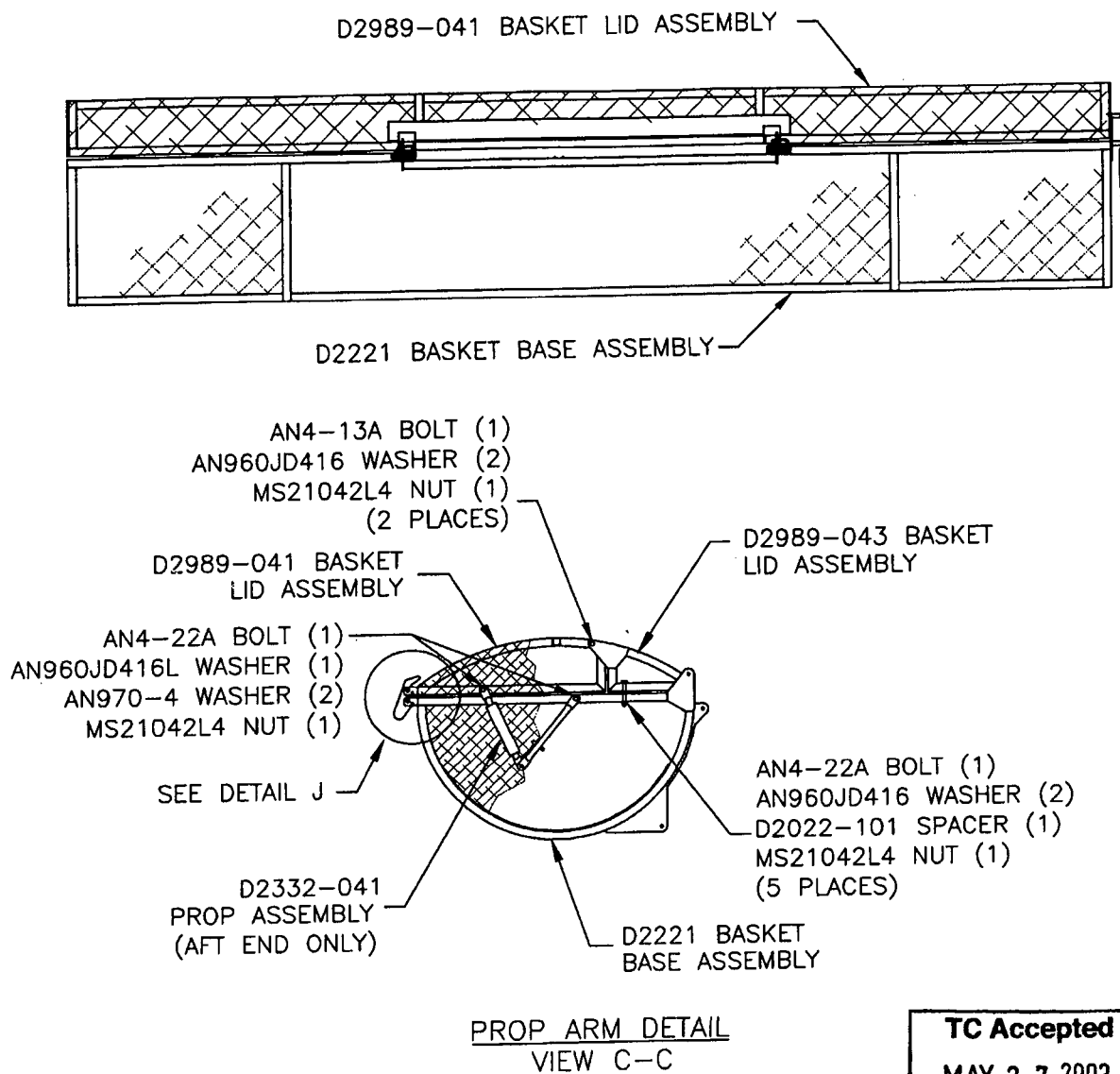
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Figure 25-4 - Basket Replacement Parts
(D350-607-043 Heli-Utility-Basket™)

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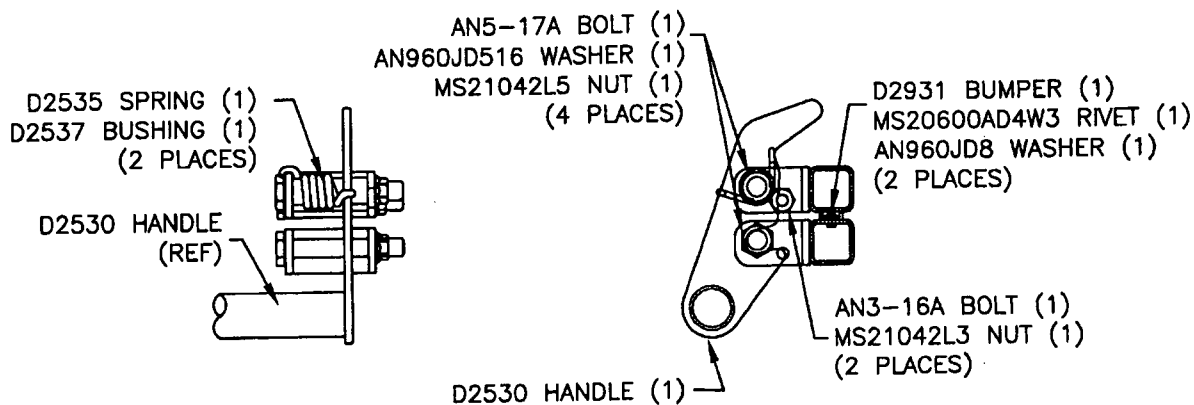
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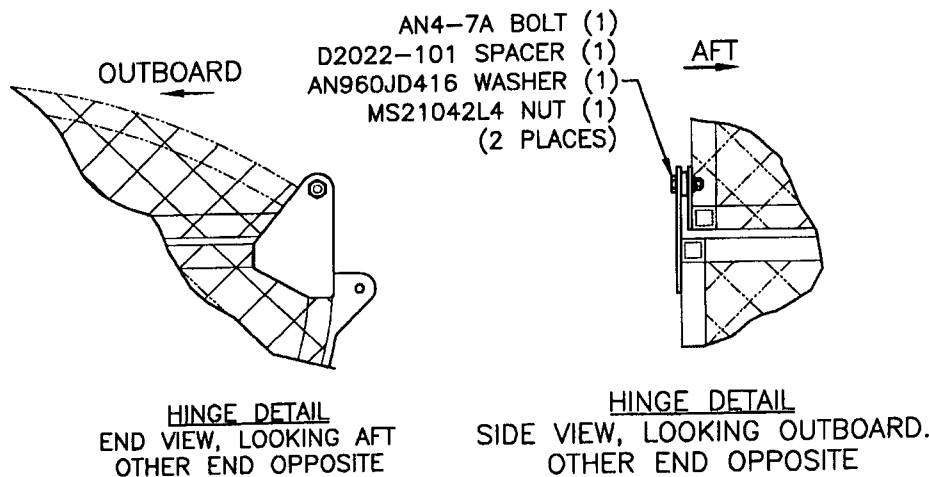
ICA-D350-607
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SPRING DETAIL

LATCH DETAIL

DETAIL J:
HANDLE WELDMENT



DETAIL H:
HINGE

Figure 25-5 – Basket Replacement Parts

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MAY 27 2003

25-00-00
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